


TEREZ PC/ASA Blend 1000

(PC+ASA)

Ter Plastics

Product Texts

Standard PC/ASA Blend.

For all kind of injection moulding parts

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
MFI temperature	260	°C	ISO 1133
MFI load	5	kg	ISO 1133
Mechanical properties			
ISO Data			
Tensile Modulus	2500	MPa	ISO 527-1/-2
Yield stress	58	MPa	ISO 527-1/-2
Yield strain	2.3	%	ISO 527-1/-2
Strain at break	44	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	30	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load (1.80 MPa)	95	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	110	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	IEC 60695-11-10
Other properties			
ISO Data			
Density	1160	kg/m ³	ISO 1183